

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1-11. (Cancelled)

12. (Previously Presented) A process for producing a roll using disposed a slit knife unit, a printer, a wide main film and an adhesive film, comprising the steps of:

extending said wide main film along a running direction perpendicular to a width of said wide main film;

printing a desired item on a first surface of said adhesive film with said printer, said adhesive film having adhesive on a second surface;

adhering said adhesive film by said second surface onto a third surface of said main film while extending said adhesive film along said running direction;

extending said adhesive film and said main film together along said running direction;

cutting said adhesive film together with said main film along the running direction by the slit knife unit to produce a plurality of narrow main tapes; and

winding each of said plurality of narrow main tapes to produce a corresponding narrow roll, wherein said adhesive film printed with the desired item on the surface is arranged on a surface of a portion of said main film where the portion becomes a winding terminating position of said main tapes; a hole is formed in said main film and said adhesive film is thereafter stuck over said hole, and said adhesive film exposed in a bottom of said hole adheres to a surface of said main tape wound in said roll.

13. (Cancelled)

14. (Original) The process for producing a roll according to claim 12, wherein said adhesive film is sent in the direction along the running direction of said main film and is stuck on a surface of said main film.

15. (Original) The process for producing a roll according to claim 12, wherein said adhesive film is sent in the direction perpendicular to the running direction of said main film and is stuck on a surface of said main film.

16. (Cancelled)

17-19. (Cancelled)

20. (Previously Presented) The process for producing a roll according to claim 12, wherein said printer is disposed along the running direction of said main film in the upstream side from said slit knife unit.

21. (Cancelled)